

## MAP ATOX 41-B

Low outgassing silicone varnish



Licence n° 89/CNES/6303  
 Licence n° 99/CNES/0171

### Coating characteristics

Polymer matrix	Two component purified silicone elastomer
Density	About 1
Solids content	100 %
V.O.C.	388 g / L
Outgassing	in compliance with ESA standard : ECSS-Q-70-02A
Temperature range	- 100 °C ↔ + 200 °C
Standard thickness	20 µm to 40 µm dry 2 crossed coats wet on wet
Theoretical consumption	20 g to 40 g of product / m <sup>2</sup>
Surface preparation	perfect cleaning (please contact us) Any sticking on the resin being absolutely prohibited, the sticking areas must be masked before any paint application.
Base / catalyst weight ratio	100 / 10
Thinner	60 % to 80 % of MAP ATOX 41-B thinner
Filtration	80 µm nylon filter
Viscosity	23s to 33s Afnor cup 4 55s to 70s ISO cup 4
Pot life	2 h @ 20 °C
Applying conditions	18 °C ≤ T° ≤ 25 °C 30 % < RH < 80 %
Curing	24 h to 48 h @ 25 °C or 12 h @ 65 °C after 4 h of pre-curing @ 25 °C

### Definition

Low outgassing silicone varnish used to protect sensitive materials against atomic oxygen (Kapton, Mylar, Composites...). MAP ATOX 41-B allows optical transparency and prevents components like KOVAR from corrosion.

Aspect: **Transparent**

AFNOR NFT 36005 classification: Family I Class 10c.

Purpose: Varnish for space use (satellites).

### Properties

Test carried out	Qualification report
ATOX Exposure	CERT: CR/OX/ATOM/06
Outgassing	CNES 89/CT/DRT/TVE/TH n° 074
Degradation under UV irradiation	CNES DT-96-090/DGA/T/AE/MTE/TH
Humidity	ESA SP 1173 ESA MR 2523

### Application parameters

MAP ATOX 41-B is delivered in 2 components to mix thoroughly before use. Add MAP ATOX 41-B thinner to get the right viscosity.

On Kapton, Mylar & composites apply PSX primer.  
 Other substrates: please contact us.

For information only:

Spray gun: **KREMLIN J4** (gravity alimentation) or **J3** (aspiration)  
 Nozzle 12, AM Head  
 Debit: 2.5 turns, oval jet  
 Pressure: 2 bars  
 Vector gas: **Compressed air**

### Packaging

125 g (110 g Base + 15 g Catalyst)  
 250 g (220 g Base + 30 g Catalyst)

### Storage

6 months in original unopened packaging between 5 °C & 25 °C.

### Safety data

Precautions ➤ General precautions in use for the application of resins containing solvents. Flammable product. Never handle near a flame. Store in a fresh and ventilated area.

Labelling ➤ This preparation was classified in compliance with the directives in effect.

Transport ➤ Please refer to our latest safety datasheet.

*Non-contractual technical data: for your information only.  
 For further information, please contact us.*

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